

*Opportunities listed are subject to availability & first right of renewal.*

**MARKETING & PROMOTIONAL OPPORTUNITIES**

**Investment**

*Details for the following can be found on the sponsorship website ([Click Here](#))*

- Access Pass (**EXCLUSIVE**) \$11,500
- Booth Locator Kiosk (**4 Opportunities**) \$2,800
- Cash In & Win Signature Sponsorship (**15 Opportunities**) \$3,350
- Cash In & Win Title Sponsorship (**EXCLUSIVE**) \$13,000
- Conference Tote Bag (**EXCLUSIVE**) \$15,000
- Conference Tote Bag Insert (**12 Opportunities**) \$5,000
- Hotel Keycard Sponsorship (**EXCLUSIVE**) \$20,000
- Lanyard (Badge Holder) Sponsorship (**EXCLUSIVE**) \$37,000

**Have Questions About Sponsorship Opportunities?**

Contact Angela Chybik or Michael Litwicki

REALTORS® Trade Expo Show Management

800.752.6312 | 630.434.7779 | E-mail: [nar@heexpo.com](mailto:nar@heexpo.com)

**Cancellation Policy:** This Sponsorship Agreement is entered into as of the date of the Sponsor's signature above. Sponsor is responsible for meeting all details and deadlines outlined in the Confirmation Letter as well as full payment with Agreement or upon receipt of invoice. This Agreement is binding and any attempt to cancel all or part of this Sponsorship Agreement shall result in the forfeiture of 100% of the sponsorship fee.

In the event that Sponsor's Contract for Exhibit Space is cancelled or terminated for any reason, this Sponsorship Contract shall automatically and concurrently terminate. If such cancellation or termination is due to Sponsor engaging in any illegal activity or activity otherwise prohibited under the terms of the Contract for Exhibit Space, NAR shall retain sponsorship fee and Sponsor hereby waives any claim for refund or other reparation pertaining to such cancellation. In the case of cancellation by NAR for reasons other than illegal or prohibited activity by Sponsor, NAR shall issue sponsor a refund of sponsorship fee. This contract shall be interpreted under the laws of the United States and Illinois. Any dispute arising out of or relating to this Agreement shall be filed in the appropriate Federal or State Court located in Cook County, Illinois.

Date \_\_\_\_\_

Sponsor Company Name \_\_\_\_\_

Booth # \_\_\_\_\_

Authorized Sponsorship Contact (Print Name) \_\_\_\_\_

Authorized Sponsor Signature \_\_\_\_\_

Address \_\_\_\_\_

City/State/Zip \_\_\_\_\_

Phone \_\_\_\_\_

Email \_\_\_\_\_

Please complete the following:

**Send All Sponsorship Production Details / Requirements to the Contact Listed Below:** (check all that apply)

- Authorized Sponsorship Contact listed above
- Please send production information to the following:

Contact Name \_\_\_\_\_

Phone \_\_\_\_\_

Email \_\_\_\_\_

**SELECT PAYMENT METHOD: FULL PAYMENT DUE WITH ORDER**

\_\_\_ Check (make check payable to: NAR Expo)

**TOTAL ORDER:** \_\_\_\_\_

\_\_\_ Credit Card (Check here to have invoice sent with online credit card payment information.)

**Remit Signed Form With Payment To:**

Fred Champagne • NAR Expo c/o Hall-Erickson, Inc. • 98 E. Chicago Avenue, Suite 201 • Westmont, IL 60559

Phone: 800.752.6312 • Fax: 630.434.1216 • E-mail: [nar@heexpo.com](mailto:nar@heexpo.com)