



Opportunities listed are subject to availability & first right of renewal.

MARKETING & PROMOTIONAL OPPORTUNITIES

Investment

Details for the following can be found on the sponsorship website ([Click Here](#))

- | | |
|--|----------|
| <input type="checkbox"/> Access Pass (EXCLUSIVE) | \$11,500 |
| <input type="checkbox"/> Booth Locator Kiosk (4 Opportunities) | \$2,800 |
| <input type="checkbox"/> Cash In & Win Signature Sponsorship (15 Opportunities) | \$3,350 |
| <input type="checkbox"/> Cash In & Win Title Sponsorship (EXCLUSIVE) | \$13,000 |
| <input type="checkbox"/> Conference Tote Bag (EXCLUSIVE) | \$15,000 |
| <input type="checkbox"/> Conference Tote Bag Insert (12 Opportunities) | \$5,000 |
| <input type="checkbox"/> Hotel Keycard Sponsorship (EXCLUSIVE) | \$20,000 |
| <input type="checkbox"/> Lanyard (Badge Holder) Sponsorship (EXCLUSIVE) | \$37,000 |

Have Questions About Sponsorship Opportunities?

Contact Angela Chybik or Jennifer Ibe

REALTORS® Conference & Expo Show Management

800.752.6312 | 630.434.7779 | E-mail: nar@heexpo.com

Cancellation Policy: *This Sponsorship Agreement is entered into as of the date of the Sponsor's signature above. Sponsor is responsible for meeting all details and deadlines outlined in the Confirmation Letter as well as full payment with Agreement or upon receipt of invoice. This Agreement is binding and any attempt to cancel all or part of this Sponsorship Agreement shall result in the forfeiture of 100% of the sponsorship fee.*

In the event that Sponsor's Contract for Exhibit Space is cancelled or terminated for any reason, this Sponsorship Contract shall automatically and concurrently terminate. If such cancellation or termination is due to Sponsor engaging in any illegal activity or activity otherwise prohibited under the terms of the Contract for Exhibit Space, NAR shall retain sponsorship fee and Sponsor hereby waives any claim for refund or other reparation pertaining to such cancellation. In the case of cancellation by NAR for reasons other than illegal or prohibited activity by Sponsor, NAR shall issue sponsor a refund of sponsorship fee. This contract shall be interpreted under the laws of the United States and Illinois. Any dispute arising out of or relating to this Agreement shall be filed in the appropriate Federal or State Court located in Cook County, Illinois.

Date _____

Sponsor Company Name _____

Booth # _____

Authorized Sponsorship Contact (Print Name) _____

Authorized Sponsor Signature _____

Address _____

City/State/Zip _____

Phone _____

Email _____

Please complete the following:

Send All Sponsorship Production Details / Requirements to the Contact Listed Below: (check all that apply)

- Authorized Sponsorship Contact listed above
- Please send production information to the following:

Contact Name _____

Phone _____

Email _____

SELECT PAYMENT METHOD: FULL PAYMENT DUE WITH ORDER

_____ **Check** (make check payable to: NAR Expo)

TOTAL ORDER: _____

_____ **Credit Card** (Check here to have invoice sent with online credit card payment information.)

Remit Signed Form With Payment To:

Fred Champagne • NAR Expo c/o Hall-Erickson, Inc. • 98 E. Chicago Avenue, Suite 201 • Westmont, IL 60559

Phone: 800.752.6312 • **Fax:** 630.434.1216 • **E-mail:** nar@heexpo.com